

CLAIMS

1. **(Currently Amended)** A flame resistant fabric, comprising:
a plurality of flame resistant body yarns that form a body of the fabric, wherein each body yarn comprises a diameter; and
a plurality of relatively tough yarns provided in discrete positions within the fabric body, wherein each relatively tough yarn comprises a diameter and wherein at least some relatively tough yarns each comprises a filament yarn that comprises a filament comprising at least one of a polyolefin, flame resistant polyester, polytetrafluoroethylene, polyetheretherketone, polyetherimide, polysulfar, polyimide, polyamide, polyimideamide, polybenzoxazole, polybenzimidazole, carbon, or glass;
wherein the diameter of the relatively tough yarns is the same or smaller than the diameter of the body yarns so that the relatively tough yarns do not protrude beyond an outer surface of the fabric body.
2. **(Previously Presented)** The fabric of claim 1, wherein at least some body yarns comprise spun yarns, wherein at least some of the spun yarns comprise at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.
3. **(Original)** The fabric of claim 1, wherein the relatively tough yarns are arranged in a grid pattern within the fabric body.
4. **(Original)** The fabric of claim 3, wherein the grid pattern is formed by single relatively tough yarns.
5. **(Original)** The fabric of claim 3, wherein the grid pattern is formed by groups of two or more relatively tough yarns that are woven along with each other in the fabric body.
6. **(Previously Presented)** The fabric of claim 1, wherein at least some the filament yarns comprise a filament comprising at least one of polybenzoxazole, carbon, or high density polyethylene.

7. **(Previously Presented)** The fabric of claim 1, wherein at least some of the filament yarns comprise at least one polybenzoxazole filament.

8. **(Previously Presented)** The fabric of claim 1, wherein at least some of the filament yarns have a weight between approximately 50 and 600 denier, inclusive.

9. **(Previously Presented)** The fabric of claim 1, wherein the at least some relatively tough yarns each further comprises a spun yarn comprising at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

10. **(Previously Presented)** The fabric of claim 9, wherein at least some of the spun yarns have yarn counts between 8 and 55, inclusive.

11. **(Previously Presented)** The fabric of claim 1, wherein the at least some relatively tough yarns further comprise a plurality of flame resistant fibers.

12. **(Previously Presented)** The fabric of claim 11, wherein at least some of the flame resistant fibers comprise at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

13. **(Previously Presented)** A protective garment comprising the fabric of claim 1.

14. **(Previously Presented)** The garment of claim 13, wherein at least some of the body yarns comprise spun yarns comprising at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

15. **(Original)** The fabric of claim 13, wherein the relatively tough yarns are arranged in a grid pattern within the fabric body.

16. **(Original)** The garment of claim 15, wherein the grid pattern is formed by single relatively tough yarns.

17. **(Previously Presented)** The garment of claim 15, wherein the grid pattern is formed by groups of two or more relatively tough yarns that are woven together in the fabric body.

18. **(Previously Presented)** The garment of claim 13, wherein at least some of the filament yarns comprise a filament comprising at least one of polybenzoxazole, carbon, or high density polyethylene.

19. **(Previously Presented)** The garment of claim 13, wherein at least some of the filament yarns comprise at least one polybenzoxazole filament.

20. **(Previously Presented)** The garment of claim 13, wherein at least some of the filament yarns have a weight between approximately 50 and 600 denier, inclusive.

21. **(Previously Presented)** The fabric of claim 13, wherein the at least some relatively tough yarns further comprise a spun yarn comprising at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

22. **(Previously Presented)** The fabric of claim 21, wherein at least some of the spun yarns have yarn counts between approximately 8 and 55, inclusive.

23. **(Previously Presented)** The fabric of claim 13, wherein the at least some relatively tough yarns further comprise a plurality of flame resistant fibers.

24. **(Previously Presented)** The fabric of claim 23, wherein at least some of the flame resistant fibers comprise at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

25. **(Cancelled)**

26. **(Cancelled)**

27. **(Currently Amended)** A flame resistant fabric, comprising:
a plurality of flame resistant body yarns that form a body of the fabric, wherein each body yarn comprises a diameter; and
a plurality of relatively tough yarns provided in discrete positions within the fabric body, wherein each relatively tough yarn comprises a diameter and wherein the relatively tough yarns comprising comprise a filament yarn;
wherein the diameter of the relatively tough yarns is the same or smaller than the diameter of the body yarns so that the relatively tough yarns do not protrude beyond an outer surface of the fabric body.

28. **(Cancelled)**

29. **(Cancelled)**

30. **(Cancelled)**